

Interval Throwing Program for Baseball Players: Phase I

45' Phase	60' Phase	90' Phase	120' Phase
Step 1: A) Warm-up Throwing	Step 3: A) Warm-up Throwing	Step 5: A) Warm-up Throwing	Step 7: A) Warm-up Throwing
B) 45' (25 Throws)	B) 60'(25 Throws)	B) 90' (25 Throws)	B) 120' (25 Throws)
C) Rest 5-10 min.	C) Rest 5-10 min.	C) Rest 5-10 min.	C) Rest 5-10 min.
D) Warm-up Throwing	D) Warm-up Throwing	D) Warm-up Throwing	D) Warm-up Throwing
E) 45' (25 Throws)	E) 60' (25Throws)	E) 90' (25 Throws)	E) 120' (25 Throws)
Step 2: A) Warm-up Throwing	Step 4: A) Warm-up Throwing	Step 6: A) Warm-up Throwing	Step 8: A) Warm-up Throwing
B) 45' (25 Throws)	B) 60' (25 Throws)	B) 90' (25 Throws)	B) 120' (25 Throws)
C) Rest 5-10 min.	C) Rest 5-10 min.	C) Rest 5-10 min.	C) Rest 5-10 min.
D) Warm-up Throwing	D) Warm-up Throwing	D) Warm-up Throwing	D) Warm-up Throwing
E) 45' (25 Throws)	E) 60' (25 Throws)	E) 90' (25 Throws)	E) 120' (25 Throws)
F) Rest 5-10 min.	F) Rest 5-10 min.	F) Rest 5-10 min.	F) Rest 5-10 min.
G) Warm-up Throwing	G) Warm-up Throwing	G) Warm-up Throwing	G) Warm-up throwing
H) 45' (25 Throws)	H) 60' (25 Throws)	H) 90' (25 Throws)	H) 120' (25 Throws)
150' Phase		Phase	
Step 9: A) Warm-up Throwing		Step 13: A) Warm-up Throwing	All throws should be on an
B) 150' (25 Throws)	B) 180' (25 Throws)	B) 180' (25 Throws)	arc with a crow-hop
C) Rest 5-10 min.	C) Rest 5-10 min.	C) Rest 5-10 min.	
D) Warm-up Throwing	D) Warm-up Throwing		Warm-up throws consist of
E) 150' (25 Throws)	E) 180' (25 Throws)	E) 180' (25 Throws)	10-20 throws at approximately
Step 10:A) Warm-up Throwing	Step 12: A) Warm-up Throwing	•	30 feet
B) 150' (25 Throws)	B) 180' (25 Throws)	G) Warm-up Throwing	
C) Rest 5-10 min.	C) Rest 5-10 min.	H) 180' (20 Throws)	Throwing Program should be
D) Warm-up Throwing	D) Warm-up Throwing		performed every other day, 3
E) 150' (25 Throws)	E) 180' (25 Throws)	J) Warm-up Throwing	times per week unless
F) Rest 5-10 min.	F) Rest 5-10 min.	K) 15 throws	otherwise specified by your
G) Warm-up Throwing H) 150' (25 Throws)	G) Warm-up Throwing H) 180' (25 Throws)	progressing from 120 → 90'	physician or rehabilitation
H) 150 (25 Tillows)	H) 160 (25 11110WS)		specialist.
		Step 14: Return to respective position or progress to	Perform each step
		step 14 below.	times before progressing to
		0.00	next step.
Flat Ground Throwing for Baseball Pitchers			
Stop 14:			

Step 14:

- A) Warm-up Throwing
- B) Throw 60 ft. (10-15 throws)
- C) Throw 90 ft. (10 throws)
- D) Throw 120 ft. (10 throws)
- E) Throw 60 ft. (flat ground) using pitching mechanics (20-30 throws)

Step 15:

- A) Warm-up Throwing
- B) Throw 60 ft. (10-15 throws)
- C) Throw 90 ft. (10 throws)
- D) Throw 120 ft. (10 throws)
- E) Throw 60 ft. (flat ground) using pitching mechanics (20-30 throws)
- F) Throw 60-90 ft. (10-15 throws)
- G) Throw 60 ft. (flat ground) using pitching mechanics (20 throws)

Progress to Phase II – Throwing Off the Mound

45 feet = 13.7 meters 60 feet = 18.3 meters 90 feet = 27.4 meters 120 feet = 36.6 meters 150 feet = 45.7 meters 180 feet = 54.8 meters